

# PROGRESSIVE DIE STRAIGHTSIDE PRESS

## NSU Specifications (Metric)

Size		200	300	400
Rating Point	mm	6.5	6.5	6.5
Bed & Slide (R to L)	mm	1,830	2,135	2,440
Bed & Slide (F to B)	mm	1,070	1,220	1,375
Slide Stroke	mm	203	254	304
Strokes Per Minute	spm	50 - 100	40 - 80	30 - 60
Side Opening (F-B x H)	mm	788 x 508	940 x 508	940 x 508
Slide Adjustment	mm	150	150	150
Die Height Over Bolster	mm	565	610	710
Bolster Thickness	mm	150	194	194
Maximum Upper Die Weight @ 0.69 MPa	kg	4,000	4,200	5,300
Gear Reduction		Single	Single	Single
Number of Connections		Two	Two	Two
Main Motor Capacity	kW	30	40	45
Overall Height (without mounts)	mm	4541	5216	5713
Approx. Total Weight	tf	23.2	37.3	51.4

## NSU Specifications (English)

Size		220	330	440
Rating Point	Inches	0.25	0.25	0.25
Bed & Slide (R to L)	Inches	72	84	96
Bed & Slide (F to B)	Inches	42	48	54
Slide Stroke	Inches	8	10	12
Strokes Per Minute	spm	50 - 100	40 - 80	30 - 60
Side Opening (F-B x H)	Inches	31 x 20	37 x 20	37 x 20
Slide Adjustment	Inches	5.9	5.9	5.9
Die Height Over Bolster	Inches	22.2	24.0	28.0
Bolster Thickness	Inches	5.9	7.6	7.6
Maximum Upper Die Weight @ 100 PSI	Pounds	8,818	9,260	11,685
Gear Reduction		Single	Single	Single
Number of Connections		Two	Two	Two
Main Motor Capacity	Hp	40	50	60
Overall Height (without mounts)	Feet & Inches	14' 11"	17' 2"	18' 9"
Approx. Total Weight	U.S. ton	25.5	41.0	56.5

Specifications subject to change without notice.

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