

STRAIGHTSIDE PRESS

PMX Specifications (Metric)

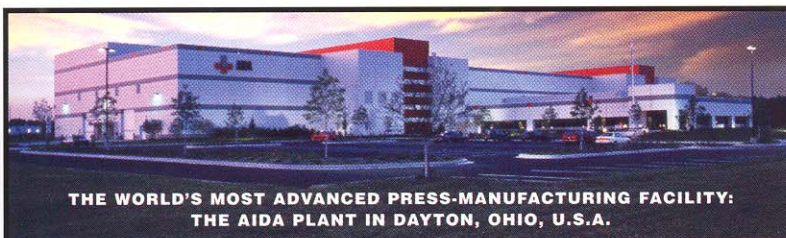
Model	PMX-300	PMX-400	PMX-600	PMX-800	PMX-1000
Tonnage (Metric tons)	300	400	600	800	1100
Rating Off Bottom, mm	6.5	6.5	10	10	10
Bolster & Slide R to L, mm (min. & max.)	1850 to 2450	2150 to 3650	2450 to 3650	2500 to 4000	2500 to 4500
Bolster & Slide F to B, mm (min. & max.)	880 to 1200	1150 to 1600	1250 to 1600	1500 to 1800	1500 to 1800
Stroke length, mm	150, 200	200, 250, 300	200, 250, 300	250 to 400	250 to 400
Strokes/Minute (depends on stroke length)	50~120 or 40~100	30-80/70/60	30-80/70/60	25~50 or 30~70	25~50 or 30~60
Slide Adjustment, mm	100	150	150	150	150
Die Height (SDAU),mm	550	700	750	850	850
Floor to Bolster Top, mm	900	850	850	850	850
Bolster Thickness, mm	200	270	270	270	300
Side Opening F-B, mm	900,1020,1220	1170, 1370	1270, 1470	1570	1670
Max. Upper Die Weight, kg	1100, 1500	3000	4000	5000	7000

PMX Specifications (English)

Model	PMX-300	PMX-400	PMX-600	PMX-800	PMX-1000
Tonnage (US tons)	330	440	660	880	1100
Rating Off Bottom, in.	0.25	0.25	0.39	0.39	0.39
Bolster & Slide R to L, in. (min. & max.)	72.8 to 96.5	84.6 to 143.7	96.5 to 143.7	98.4 to 157.5	98.4 to 177.2
Bolster & Slide F to B, in. (min. & max.)	34.6 to 47.25	45.3 to 63.0	49.2 to 63.0	59.0 to 70.9	59.0 to 70.9
Stroke length, in.	5.9, 7.9	7.9, 9.8, 11.8	7.9,9.8,11.8	9.8 to 15.75	9.8 to 15.75
Strokes/Minute (depends on stroke length)	50~120 or 40~100	30-80/70/60	30-80/70/60	30~70 or 25~50	30-60 or 25~50
Slide Adjustment, in.	3.94	5.9	5.9	5.9	5.9
Die Height (SDAU), in.	21.7	27.6	22.5	33.5	33.5
Bed Height, in.	35.4	33.5	33.5	33.5	33.5
Bolster Thickness, in.	7.9	10.6	10.6	10.6	11.8
Slide Opening F-B, in.	40.2, 48.0	46.1, 53.9	50.0, 57.9	61.8	65.7
Max. Upper Die Weight, lbs	2,200, 3300	6,600	8,800	11,000	15,400

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